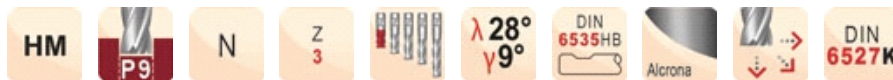
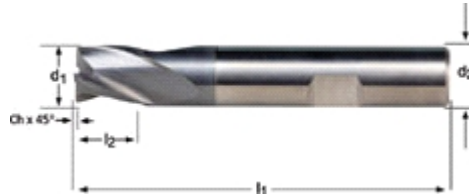


## S803HB

Slot Drill



d <sub>1</sub> R mm	Ch ±0.03x45° mm	d <sub>2</sub> R <sub>h6</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	z	e-code	GBP
1.80	-	6	3	50	3	S803HB1.8	44,60
2.00	-	6	3	50	3	S803HB2.0	40,95
2.50	0.08	6	3	50	3	S803HB2.5	43,20
2.80	0.08	6	4	50	3	S803HB2.8	45,50
3.00	0.08	6	4	50	3	S803HB3.0	40,95
3.50	0.08	6	4	50	3	S803HB3.5	45,50
3.80	0.08	6	5	54	3	S803HB3.8	50,10
4.00	0.13	6	5	54	3	S803HB4.0	44,60
4.50	0.13	6	5	54	3	S803HB4.5	50,10
4.80	0.13	6	6	54	3	S803HB4.8	50,10
5.00	0.13	6	6	54	3	S803HB5.0	45,50
5.75	0.13	6	7	54	3	S803HB5.75	50,10
6.00	0.13	6	7	54	3	S803HB6.0	45,50
6.75	0.13	8	8	58	3	S803HB6.75	68,20
7.00	0.13	8	8	58	3	S803HB7.0	68,20
7.75	0.13	8	9	58	3	S803HB7.75	72,80
8.00	0.20	8	9	58	3	S803HB8.0	1) 63,70
9.00	0.20	10	10	66	3	S803HB9.0	1) 91,00
9.70	0.20	10	11	66	3	S803HB9.7	1) 91,00
10.00	0.20	10	11	66	3	S803HB10.0	1) 84,20
11.70	0.20	12	12	73	3	S803HB11.7	1) 127,00
12.00	0.20	12	12	73	3	S803HB12.0	1) 116,00
13.70	0.20	14	14	75	3	S803HB13.7	1) 159,00
14.00	0.20	14	14	75	3	S803HB14.0	1) 146,00
15.70	0.20	16	16	82	3	S803HB15.7	1) 205,00

d <sub>1</sub> R mm	Ch ±0.03x45° mm	d <sub>2</sub> R <sub>h6</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	z	e-code		GBP
16.00	0.20	16	16	82	3	S803HB16.0	1)	191,00
17.70	0.20	18	18	84	3	S803HB17.7	1)	250,00
18.00	0.20	18	18	84	3	S803HB18.0	1)	246,00
19.70	0.30	20	20	92	3	S803HB19.7	1)	341,00
20.00	0.30	20	20	92	3	S803HB20.0	1)	296,00

<sup>1)</sup>Ch ±0.05x45° mm