

S662

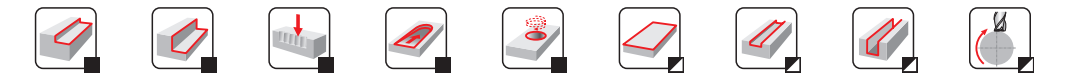
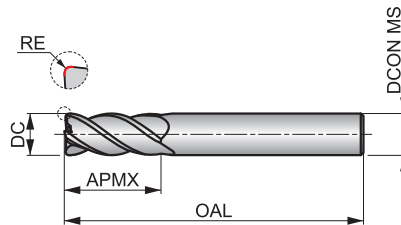
DORMER



4 élű tömör keményfém sarokrádiuszos szármaró

4 élű, rövid dolgozóhosszú, változó horonyemelkedésű, sarokrádiuszos szármaró. Nem-vas fémek megmunkálásához.

| | | |
|------------|---------------|--------------|
| HM | W | NOF 4# |
| | λ 40° | γ 10° |
| DIN 6535HA | Bright | DC h9 |
| | | |



Munkadarab alapanyag csoport alkalmazhatóság, forgácsolási sebesség (m/min) kiinduló értékek és betűkódok. Táblázatok a fogankénti előtoláshoz és a korrekciós tényezők az 266 oldalon.

| | | | | | | | | | | |
|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| N1.1 ■ 709 0 | N1.2 ■ 533 0 | N1.3 ■ 357 0 | N2.1 ■ 357 N | N2.2 ■ 320 N | N2.3 ■ 229 N | N3.1 ■ 373 N | N3.2 ■ 219 N | N3.3 ■ 112 N | N4.1 ■ 373 P | N4.2 ■ 144 P |
|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|

DCON MS tűrés h6; RE ±0.01 mm.

| Product | DC (mm) | RE (mm) | DCON MS (mm) | APMX (mm) | OAL (mm) | NOF |
|---------------|------------|------------|-----------------|--------------|-------------|-----|
| S6623.0XR0.3 | 3.00 | 0.30 | 6.00 | 9.00 | 57.0 | 4 |
| S6624.0XR0.3 | 4.00 | 0.30 | 6.00 | 12.00 | 57.0 | 4 |
| S6624.0XR0.5 | 4.00 | 0.50 | 6.00 | 12.00 | 57.0 | 4 |
| S6625.0XR0.3 | 5.00 | 0.30 | 6.00 | 15.00 | 57.0 | 4 |
| S6625.0XR0.5 | 5.00 | 0.50 | 6.00 | 15.00 | 57.0 | 4 |
| S6626.0XR0.5 | 6.00 | 0.50 | 6.00 | 16.00 | 57.0 | 4 |
| S6626.0XR1.0 | 6.00 | 1.00 | 6.00 | 16.00 | 57.0 | 4 |
| S6626.0XR2.0 | 6.00 | 2.00 | 6.00 | 16.00 | 57.0 | 4 |
| S6628.0XR0.5 | 8.00 | 0.50 | 8.00 | 20.00 | 64.0 | 4 |
| S6628.0XR1.0 | 8.00 | 1.00 | 8.00 | 20.00 | 64.0 | 4 |
| S6628.0XR2.0 | 8.00 | 2.00 | 8.00 | 20.00 | 64.0 | 4 |
| S66210.0XR0.5 | 10.00 | 0.50 | 10.00 | 22.00 | 72.0 | 4 |
| S66210.0XR1.0 | 10.00 | 1.00 | 10.00 | 22.00 | 72.0 | 4 |
| S66210.0XR2.0 | 10.00 | 2.00 | 10.00 | 22.00 | 72.0 | 4 |
| S66212.0XR1.0 | 12.00 | 1.00 | 12.00 | 26.00 | 83.0 | 4 |
| S66212.0XR2.0 | 12.00 | 2.00 | 12.00 | 26.00 | 83.0 | 4 |
| S66212.0XR2.5 | 12.00 | 2.50 | 12.00 | 26.00 | 83.0 | 4 |
| S66212.0XR3.0 | 12.00 | 3.00 | 12.00 | 26.00 | 83.0 | 4 |
| S66216.0XR1.0 | 16.00 | 1.00 | 16.00 | 32.00 | 92.0 | 4 |
| S66216.0XR2.0 | 16.00 | 2.00 | 16.00 | 32.00 | 92.0 | 4 |
| S66216.0XR3.0 | 16.00 | 3.00 | 16.00 | 32.00 | 92.0 | 4 |
| S66216.0XR4.0 | 16.00 | 4.00 | 16.00 | 32.00 | 92.0 | 4 |
| S66220.0XR2.0 | 20.00 | 2.00 | 20.00 | 38.00 | 104.0 | 4 |
| S66220.0XR4.0 | 20.00 | 4.00 | 20.00 | 38.00 | 104.0 | 4 |