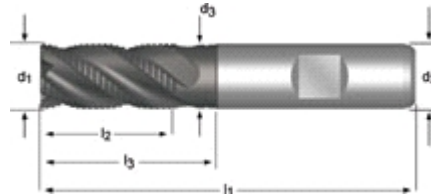


## C428

Roughing End Mill



d <sub>1</sub> R mm	d <sub>2</sub> R <sub>h6</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	z	l <sub>3</sub> mm	d <sub>3</sub> R mm	e-code
6.00	6	13	57	4	-	-	C4286.0
7.00	10	16	66	4	-	-	C4287.0
8.00	10	19	69	4	-	-	C4288.0
9.00	10	19	69	4	-	-	C4289.0
10.00	10	22	72	4	31.5	9.5	C42810.0
11.00	12	22	79	4	-	-	C42811.0
12.00	12	26	83	4	37.5	11.5	C42812.0
13.00	12	26	83	4	37.5	11.5	C42813.0
14.00	12	26	83	4	37.5	11.5	C42814.0
15.00	12	26	83	4	37.5	11.5	C42815.0
16.00	16	32	92	4	43.5	15.5	C42816.0
18.00	16	32	92	4	43.5	15.5	C42818.0
20.00	20	38	104	4	53.5	19.5	C42820.0
22.00	20	38	104	4	53.5	19.5	C42822.0
25.00	25	45	121	6	64.5	24.5	C42825.0
28.00	25	45	121	6	64.5	24.5	C42828.0
30.00	25	45	121	6	64.5	24.5	C42830.0
32.00	32	53	133	6	72.5	31.5	C42832.0
36.00	32	53	133	6	72.5	31.0	C42836.0
40.00	40	63	155	6	84.5	39.0	C42840.0

<sup>1)</sup>Available in HSS-E only